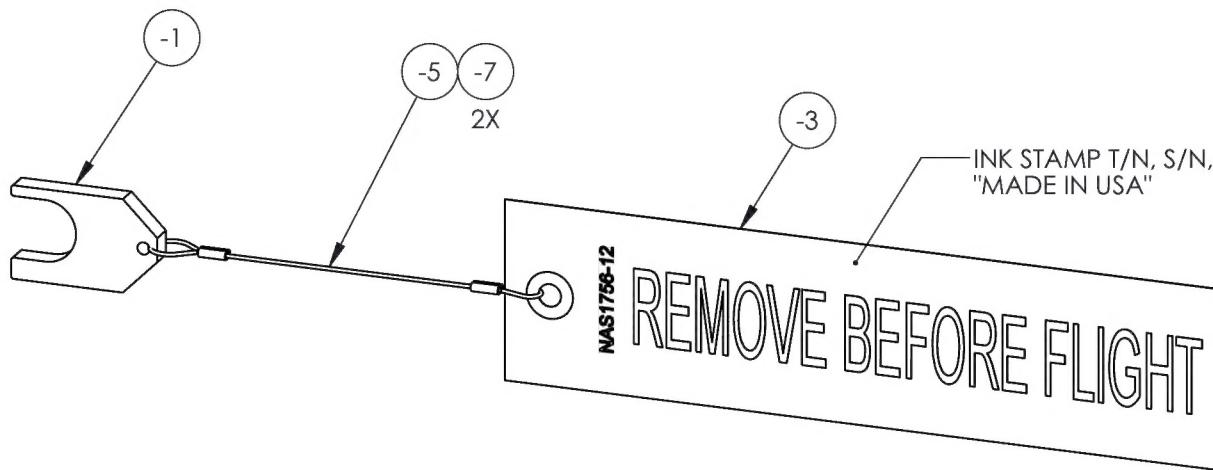


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.			11/7/2016	DPD	JAG



NOTES:

1. REF. AIRBUS T/N: M670V4003147.
2. PART OF KIT RBEM670V4003101.

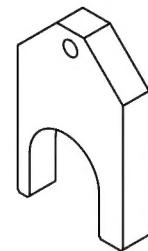
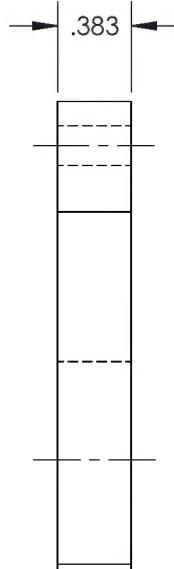
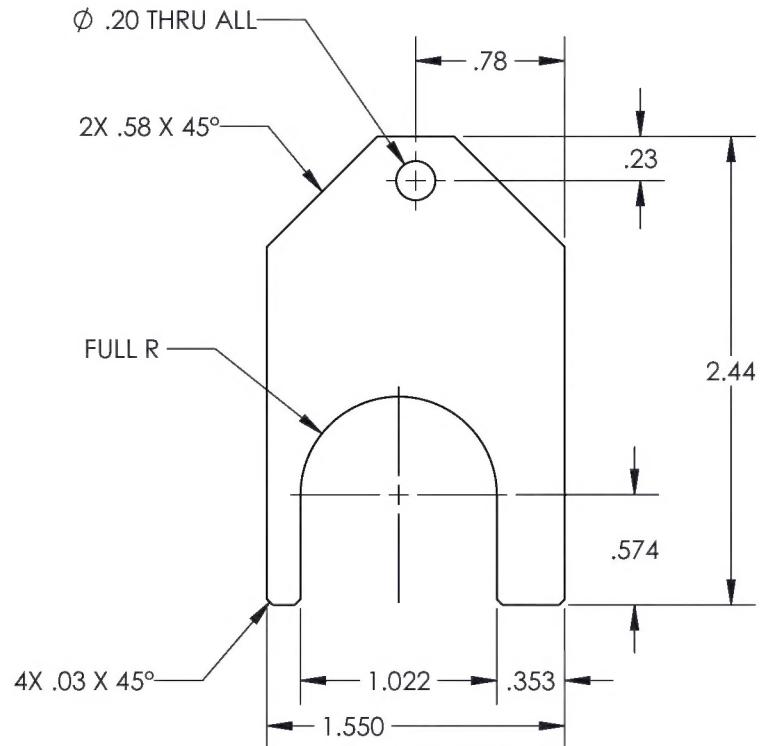


TITLE		SHIM	
DWG NO.		RBEM670V4003147	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .005 FRACTIONS ± 1/8	
TREAT		.XX ± .01 ANGLES ± 5°	
FINISH		X ± .1 SURFACES = 125	
SPEC			
DRAWN BY:		DUERFELDT	
CHECKED:		CLOUGH	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY	
APPROVED:		GILBERT H175	
PG.	SCALE	1:3	DATE 5/20/2016
			SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
			-1	1	SHIM	6061			2
		B/O	-3	1	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12		1
		B/O	-5	1	LANYARD	COATED STEEL	Ø1/16 X 6 (CARR LANE #CL-2-C)		1
		B/O	-7	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 (MCMASTER-CARR #3896T31)		1

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

SHIM

TITLE	
SHIM	
DWG NO.	RBEM670V4003147-1
REV	1
MATERIAL 6061	
HEAT TREAT	
FINISH CLEAR ANODIZE	
SPEC MIL-A-8625F, TYPE II, CLASS I	
DRAWN BY:	DUERFELDT
CHECKED:	CLOUGH
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	H175
SCALE	1:1
DATE	5/20/2016
SHEET 2 OF 2	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± 5°
X ± .1 SURFACES = 125 ✓

- BREAK ALL SHARP EDGES
.015 x 45° OR .015R
- DIMENSIONAL LIMITS APPLY AFTER PLATING
- INTERPRET DIM AND TOL PER ASME Y14.5M-2009